



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4707

Job Sheet 186746



006739

Part No: 648.4707

Job Qty: 1 ea

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/5/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Small Fab	1 pcs		12/5/18	0.00	0.00	Small Fab-3		
120	QC	1 pcs		12/5/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/5/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		12/5/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/5/18	0.00	0.00	QC21		

Part Op 110 - Pack, bag and label
Descriptions: 130 - Identify and pack for shipping as per PPP 648.4707
135 - Photocopy bluefile & type labels per PPP 648.4707

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw ✓	1 Ea (1 ea)	90-Start up Operation	5027241
188-FPSS-832-3/8	Set Screw ✓	1 Ea (1 ea)	90-Start up Operation	5027242
188-FSCS-1032-5/8	Set Screw ✓	4 Ea (4 ea)	90-Start up Operation	5108935
600.1319 P	Up Decal ✓	1 Ea (1 ea)	90-Start up Operation	5029485
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge ✓	6 ft (6 ea)	90-Start up Operation	5108935 5047767
SWA3-400	Button Head Screw ✓	2 Ea (2 ea)	90-Start up Operation	5108099
SWA3-600	O-Ring ✓	1 Ea (1 ea)	90-Start up Operation	5119053
SWA3-700	9529K15 Bearing Balls - 1/4" ✓	32 Ea (32 ea)	90-Start up Operation	5097699
SWA6A-1900	1/4" Female Spade Connector ✓	6 Ea (6 ea)	90-Start up Operation	5097738
SWA6A-2000	1/8" Female Spade Connector ✓	4 Ea (4 ea)	90-Start up Operation	5097738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-1/4	1	41	0
	188-FPSS-832-3/8	1	51	0
	188-FSCS-1032-5/8	4	241	0
	600.1319	1	212	0
	EL314-SJTOW	6	432	0
	SWA3-400	2	14	0
	SWA3-600	1	18	0
	SWA3-700	32	368	0
	SWA6A-1900	6	503	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	☐	Pressure/Forced	☐
Design	☐	Operator	☐	Bending	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐	OTHER :	☐

Part Specifications

Specifications could not be found.

Plex 11/21/18 8:10 AM Dart.lajeunesse.marie

DART
AEROSPACE1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com**Container No: S132677****Part: 648.4707****Job No: 186746****Serial No/Batch: S132677**

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 11/28/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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